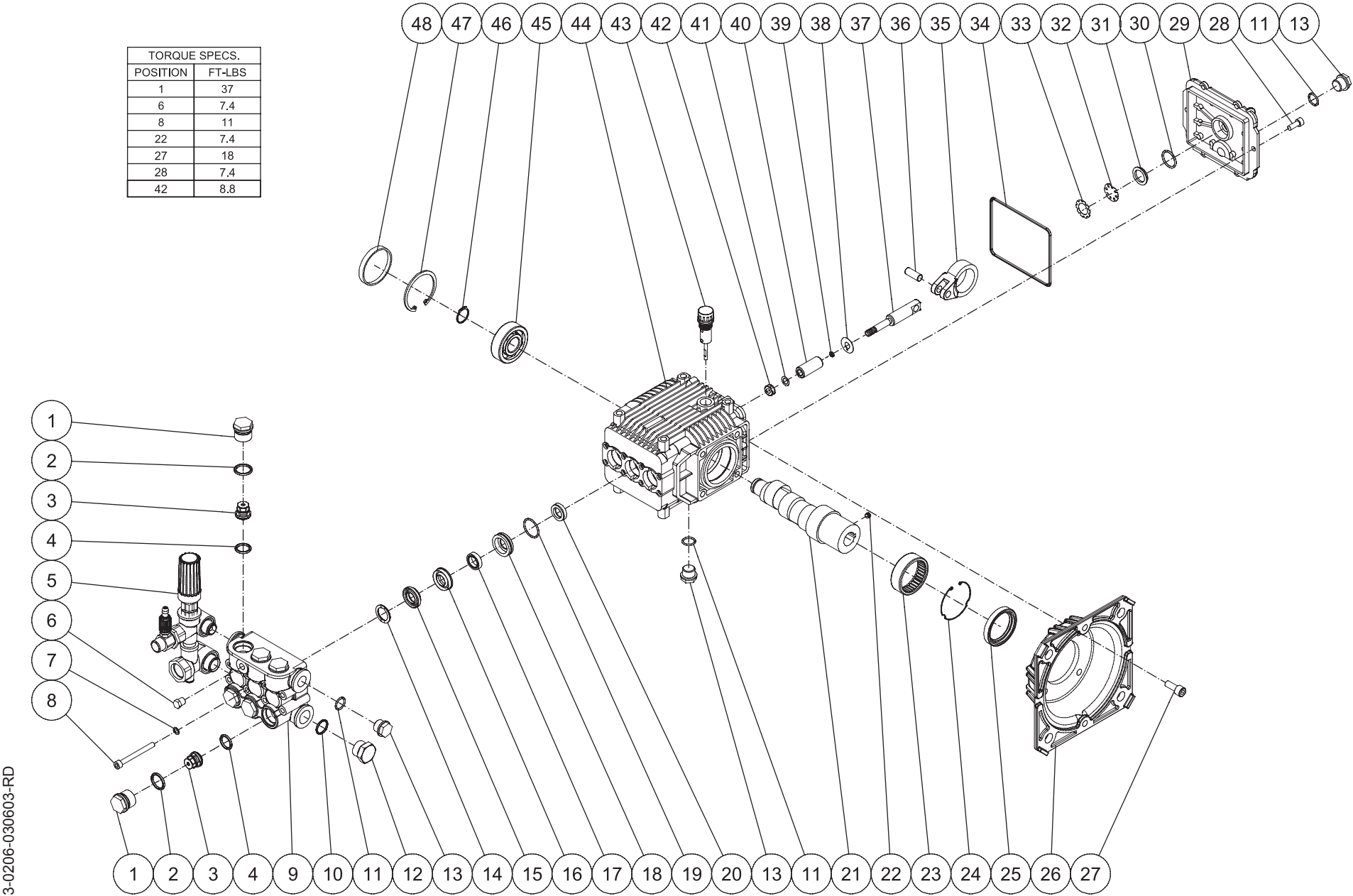


PUMP ASSEMBLY (3-0307)

TORQUE SPECS.	
POSITION	FT-LBS
1	37
6	7.4
8	11
22	7.4
27	18
28	7.4
42	8.8



3-0206-030603-RD

PUMP ASSEMBLY								
REF #	DESCRIPTION	PART #	QTY		REF #	DESCRIPTION	PART #	QTY
1	Valve Cap	39-0087	6		27	Screw	27-8432	4
2	O-Ring	25-0160	6		28	Bolt	27-8888	6
3	Single Valve Assembly	46-0731	6		29	Pump	46-0719	1
4	O-Ring	25-0386	6		30	O-Ring	25-0370	1
5	Unloader	8-0515	1		31	Oil Sight Glass	46-0670	1
6	Plug	39-0097	1		32	Oil Reflector	46-0824	1
7	Lockwasher	29-0153	8		33	Spring Retainer	46-0671	1
8	Bolt	27-8875	8		34	O-Ring	25-0398	1
9	Manifold	46-0730	1		35	Connecting Rod	46-0720	3
10	O-Ring	25-0372	1		36	Piston Pin	46-0721	3
11	O-Ring	25-0325	3		37	Plunger Rod	46-0722	3
12	Plug	39-0088	1		38	Washer	28-1027	3
13	Plug	39-0086	3		39	O-Ring	25-0371	3
14	Support Ring	-	3		40	Piston	46-0723	3
15	V Packing	46-0729	3		41	Gasket	26-0187	3
16	Packing Retainer	46-0728	3		42	Nut	30-6016	3
17	Low Pressure Seal	46-0727	3		43	Oil Dipstick	39-0090	1
18	Retainer	46-0726	3		44	Pump Crankshaft	46-0724	1
19	O-Ring	25-0399	3		45	Ball Bearing	48-0063	1
20	Oil Seal	26-0193	3		46	Snap Ring	46-0732	1
21	Crankshaft	-	1		47	Snap Ring	46-0676	1
22	Bolt	27-8886	1		48	Bearing Cap	46-0725	1
23	Bearing	48-0059	1			Kit- High Pressure Seals (3 each of 15, 17, 19)	70-0181	-
24	Retaining ring	46-0667	1			Kit- Support Rings (3 each of 14)	70-0182	-
25	Oil Seal	26-0192	1			Kit- Valves (6 each of 3, 4)	70-0161	-
26	Flange	38-0059	1					